

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
029D.39130ZN	L.19/00249/81 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,9X13		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD THICKNESS	2,55	2,80	2,67-2,70	10	0
WASHER DIAMETER	9,42	10,00	9,,53-9,70	10	0
WASHER THICKNESS	0,90	1,10	1,02-1,08	10	0
RECESS DIAMETER	4,40		4,15-4,20	10	0
RECESS DEPTH #2	1,63	2,26	1,73-1,78	10	0
RADIUS UNDER HEAD	1,50		0,40-0,50	10	0
FIRST FULL THREAD LENGTH	1,40 MAX		1,35-1,40	10	0
MAJOR DIAMETER	3,73	3,91	3,82-3,85	10	0
MINOR DIAMETER	2,77	2,92	2,83-2,87	10	0
PITCH	1,34		1,34-1,35	10	0
THREAD ANGLE	60°		61°30'-62°35'	10	0
POINT DIAMETER	2,51		2,51-2,57	10	0
POINT LENGTH	2,70 MAX		2,21-2,50	10	0
TOTAL LENGHT	12,20	13,80	12,40-14,48	10	0
TORSION	35 KGF-CM MIN		48-50	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	W/18 LOCKING SERRATION UNDER HEAD		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	0	4	3	5	1	35	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50